Socket and Wrench Sizes: Metric vs. SAE

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In general, you should use the smallest socket or wrench (spanner) that fits over a nut or bolt without force. Some metric sizes (millimeter, mm) are almost the same as SAE sizes (fractional, imperial, inch, standard). Metric tools are normally for metric fasteners and SAE tools are for SAE fasteners.

Original	Converted	Nearest	Ratio	Comment
5/32 in 4 mm 4.5 mm 3/16 in 5 mm	3.969 mm 5.039 / 32 in 5.669 / 32 in 4.762 mm 6.299 / 32 in	4 mm 5/32 in 3/16 in 5 mm 3/16 in	1.00787 0.99219 1.05833 1.04987 0.95250	good good
5.5 mm 7/32 in 6 mm 1/4 in 7 mm	6.929 / 32 in 5.556 mm 7.559 / 32 in 6.350 mm 8.819 / 32 in	7/32 in 5.5 mm 1/4 in 6 mm 9/32 in	1.01023 0.98988 1.05833 0.94488 1.02054	close close
9/32 in 5/16 in 8 mm 11/32 in 9 mm	7.144 mm 7.938 mm 10.079 / 32 in 8.731 mm 11.339 / 32 in	7 mm 8 mm 5/16 in 9 mm 11/32 in	0.97988 1.00787 0.99219 1.03078 0.97014	good good
3/8 in 10 mm 11 mm 7/16 in 12 mm	9.525 mm 6.299 / 16 in 6.929 / 16 in 11.112 mm 7.559 / 16 in	10 mm 3/8 in 7/16 in 11 mm 1/2 in	1.04987 0.95250 1.01023 0.98988 1.05833	close close
1/2 in 13 mm 14 mm 9/16 in 15 mm	12.700 mm 8.189 / 16 in 8.819 / 16 in 14.288 mm 9.449 / 16 in	13 mm 1/2 in 9/16 in 14 mm 9/16 in	1.02362 0.97692 1.02054 0.97988 0.95250	
5/8 in 16 mm 17 mm 11/16 in 18 mm	15.875 mm 10.079 / 16 in 10.709 / 16 in 17.462 mm 11.339 / 16 in	16 mm 5/8 in 11/16 in 17 mm 11/16 in	1.00787 0.99219 1.02721 0.97351 0.97014	good good

19 mm 3/4 in 20 mm 13/16 in 21 mm	11.969 / 16 in 19.050 mm 12.598 / 16 in 20.638 mm 13.228 / 16 in	3/4 in 19 mm 13/16 in 21 mm 13/16 in	1.00263 0.99738 1.03187 1.01757 0.98274	very good very good
22 mm 7/8 in 23 mm 15/16 in 24 mm	13.858 / 16 in 22.225 mm 14.488 / 16 in 23.812 mm 15.118 / 16 in	7/8 in 22 mm 7/8 in 24 mm 15/16 in	1.01023 0.98988 0.96630 1.00787 0.99219	close close good good
25 mm 1 in 26 mm 1-1/16 in 27 mm	15.748 / 16 in 25.400 mm 16.378 / 16 in 26.987 mm 17.008 / 16 in	1 in 25 mm 1 in 27 mm 1-1/16 in	1.01600 0.98425 0.97692 1.00046 0.99954	very good very good
28 mm 1-1/8 in 29 mm 30 mm 1-3/16 in	17.638 / 16 in 28.575 mm 18.268 / 16 in 18.898 / 16 in 30.162 mm	1-1/8 in 29 mm 1-1/8 in 1-3/16 in 30 mm	1.02054 1.01487 0.98534 1.00542 0.99461	good good
31 mm 1-1/4 in 32 mm	19.528 / 16 in 31.750 mm 20.157 / 16 in	1-1/4 in 32 mm 1-1/4 in	1.02419 1.00787 0.99219	good good

The comments "good" and "very good" are subjective. Here, "good" means less than one percent error and "very good" means less than 0.5% error. Depending upon what you are working with, you may have more or less tolerance for error.

Sockets and wrenches are manufactured to standards: ANSI, ASME, DIN, ISO, JIS, etc. There is no guarantee that specified dimensions will be the same in metric and SAE even when a size might be equivalent.

Sizes larger than 1-1/4" or 32mm are industrial and do not have a regular progression in their size numbers.

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